

INSPECTION CERTIFICATE

N°: N24607

Date: 14.02.2025

EN 10204-3.1



PRODUCT DESCRIPTION

BATCH/LOT N°	PRODUCT	DESCRIPTION	DIAMETER (MM)	WEIGHT (KG)
230246	SG3 Mag SG20846	SFA-AWS A5.18 ER70S-6 EN ISO 14341-A-G 46 4 C1/M21 4Si1	0,8	1000,0

CHEMICAL ANALYSIS (%)

C	Mn	Si	S	P	Ni	Cr	Mo	Cu*	V	Ti	Al
Zr	Sn	As	B ppm	Ca ppm	N ppm						
0,067	1,630	0,964	0,020	0,012	0,014	0,035	0,005	0,128	0,001	0,0110	0,001
0,0050	0,0010	0,0020	5	5	30						

*coating included

MECHANICAL PROPERTIES

Rm N/mm ²	Rs N/mm ²	A5 (%)
KV(J)	KV (J)	KV (J)
590	500	26
80(-40°C)		

MELTOLIT AB Quality Dept.

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Certified Quality System
According to UNI EN ISO 9001:2015
This digital prepared certificate is valid without signature

Meltolit AB hereby declare that all our products supplied in this sales order are in compliance with the requirements of the customer order.