

INSPECTION CERTIFICATE

N°: N16215

Date: 07.02.2025

EN 10204-3.1



PRODUCT DESCRIPTION

BATCH/LOT N°	PRODUCT	DESCRIPTION	DIAMETER (MM)	WEIGHT (KG)
230162	SG3 Tig 9MSG312001	SFA-AWS A5.18 ER70S-6 EN ISO 636-A-W 4Si1	1,2x1000	150,0

CHEMICAL ANALYSIS (%)

C	Mn	Si	S	P	Ni	Cr	Mo	Cu*	V	Ti	Al
0,081	1,622	0,897	0,007	0,013	0,012	0,021	0,002	0,103	0,005	0,0010	0,002
Zr	Ca ppm	N ppm									
0,0030	4	73									

*coating included

MECHANICAL PROPERTIES

Rm N/mm ²	Rs N/mm ²	A5 (%)
590	500	26
KV(J)	KV (J)	KV (J)
80(-40°C)		

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Certified Quality System
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Meltolit AB hereby declare that all our products supplied in this sales order are in compliance with the requirements of the customer order.