

INSPECTION CERTIFICATE

N°: K18206

Date: 07/10/2022

EN 10204-3.1



PRODUCT DESCRIPTION

BATCH/LOT N°	PRODUCT	DESCRIPTION	DIAMETER (MM)	WEIGHT (KG)
20182	SGCrMo1 XT 9MSGCRMO20	EN ISO 21952-A-W CrMo 1Si SFA-AWS A5.28 ER80S-G	2,0x1000	40,0

CHEMICAL ANALYSIS (%)

C	Mn	Si	S	P	Ni	Cr	Mo	Cu*	V	Ti	Al
0,090	1,000	0,650	0,014	0,006	0,070	1,130	0,460	0,160	0,003	0,0010	0,006
Zr	Sn	Nb	Sb	As							
0,0017	0,0050	0,0030	0,0015	0,0015							

*coating included

MECHANICAL PROPERTIES

Rs N/mm ²	Rm N/mm ²	A5 (%)
520	630	23
KV(J)	KV (J)	KV (J)
100(+20°C)		

MELTOLIT AB Quality Dept.

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Certified Quality System
According to UNI EN ISO 9001:2015
This digital prepared certificate is valid without signature

Meltolit AB hereby declare that all our products supplied in this sales order are in compliance with the requirements of the customer order.