

Test Report



Product Line **MIG/MAG Wire**
Product **SUPRAMIG ULTRA HD**
Size(s) mm **1.2X250 ACTRK END EP-2**
Item No. **163HD12250DFEME**
Lot/Batch **E1MG250155**
Class **AWS A5.18 ER70S-6**
EN ISO 14341-A G 50 5 M21 4SI1/G 46 3 C1 4SI1

Customer Ref **746883**
Our Reference **821656650**
Quantity **64.0 DRM**
Customer **OESTERBERGS INDUSTRIHANDEL AB**

BRISGATAN 1
KARLSTAD 65221
Sweden

Chemical analysis (%)

According to EN10204 2.2

C	Si	Mn	P	S	Cr	Ni	Mo	Cu	V	Ti	Al	Zr
0.079	0.94	1.67	0.011	0.020	0.04	0.01	0.01	0.01	0.01	0.010	< 0.01	0.002

Mechanical tests, all weld metal

According to EN10204 2.2

Tensile testing

Impact testing

Cond.	Temp. °C	ReL MPa	Rm MPa	A5 %	Temp. °C	KV J
AW	20	538	595	27	-50	105

Remarks

The product identified above has been manufactured, tested and supplied in compliance with a certified ISO 9001 Quality Assurance Programme.

Company
Lincoln Electric UK Limited
Mansfield Road
S26 2BS Aston, Sheffield
United Kingdom

Issued By
V.Hillman

QA-EHS Manager

Printed
By Sue Brooks
Function Operations Administrator
Date 09/MAY/2025

Cert. No.
02634106
ZEJ_CMN , 1

