

Test Report



Product Line MIG/MAG Wire
Product SUPRAMIG ULTRA HD
Size(s) mm 1.2 X 250 KG ACCUTRAK DRUM
Item No. 163HD12250DFEME
Lot/Batch E1MG221061
Class AWS A5.18 : ER70S-6
EN ISO 14341-A: G 50 5 M21 4Si1/G 46 3 C1 4Si1

Customer Ref 676071
Our Reference 818084525
Quantity 16000.0 KG
Customer ÖSTERBERGS INDUSTRIHANDEL AB

BRISGATAN 1
KARLSTAD 65221
Sweden

Chemical analysis (%)

According to EN10204 2.2

C	Si	Mn	P	S	Cr	Ni	Mo	Cu	V	Ti	Al	Zr
0.079	0.94	1.67	0.011	0.020	0.04	0.01	0.01	0.01	0.01	0.010	<0.01	0.002
N												
0.007												

Mechanical tests, all weld metal

According to EN10204 2.2

Tensile testing

Impact testing

ReL	Rm	A5	Temp.	KV
MPa	MPa	%	°C	J
538	595	27	-50	105

Remarks

The product identified above has been manufactured, tested and supplied in compliance with a certified ISO 9001 Quality Assurance Programme.

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EHS-Q Engineer

Printed
By Charlotte Cooke
Function Production SAP Co-ordinator ZEU_CMN, 1
Date 01/DEC/2022
Cert. No. 01911121

