

INSPECTION CERTIFICATE

FLUX CORED WIRE

PURCHASER _____ CERTIFICATE NO: KC24-113
 DATE OF ISSUE: 02/04/2024

TRADE DESIGNATION	DIAMETER (mm)	MFG.NO.	APPLICABLE SPECIFICATION AND CLASSIFICATION			
DW-A50	1.2	NF436113666	AWS A5.20 E71T-1M EN ISO 17632-A - T 42 2 P M 1 H5			

1. CHEMICAL COMPOSITIONS OF ALL WELD METAL (wt%) (ACCORDING TO EN 10204 TYPE 3.1)

ELEMENT	C	Si	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb
WELD METAL	0.04	0.54	1.36	0.008	0.007	0.03	0.01	0.02	0.01	0.02	< 0.01
ELEMENT											
WELD METAL											

2. MECHANICAL PROPERTY OF ALL WELD METAL (ACCORDING TO EN ISO)

2.a TENSILE TEST (ACCORDING TO EN 10204 TYPE 3.1)

YIELD STRENGTH at 0.2% OFFSET (MPa)	TENSILE STRENGTH (MPa)	ELONGATION GL=5D(%)
505	580	27

2.b CHARPY IMPACT (ACCORDING TO EN 10204 TYPE 3.1)

TESTING TEMPERATURE (°C)	ABSORBED ENERGY(J)	
-20	EACH	AVERAGE
	118	123
	96	112

3. WELDING CONDITIONS FOR THE TESTING

TYPE OF CURRENT	DC+	SHIELDING GAS	80%Ar+20%CO2
WELDING CURRENT	270 (A)	ARC VOLTAGE	30.0 (V)

4. REMARKS

According to GoFQ DW-A50 R1

WE HEREBY CERTIFY THAT THE TEST RESULTS OF THE ABOVE WELDING MATERIAL ARE CORRECT

A. Sufjana

KOBELCO WELDING OF EUROPE B.V.
 QA Manager