

INSPECTION CERTIFICATE

KOBELCO WELDING OF EUROPE B.V.

FLUX CORED WIRE
According to EN 10204-3.1

PURCHASER _____

CERTIFICATE NO: KC21-311

DATE OF ISSUE: 14/09/2021

TRADE DESIGNATION	DIAMETER (mm) / WEIGHT (kg)	MFG.NO.	APPLICABLE SPECIFICATION AND CLASSIFICATION
DW-A55E	1.2	ND194113658	AWS A5.20 E71T-9M-J EN ISO 17632-A - T 42 4 P M 1 H5

1. CHEMICAL COMPOSITIONS OF ALL WELD METAL (wt%)

ELEMENT	C	Si	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	
WELD METAL	0.04	0.62	1.31	0.009	0.007	0.01	0.40	0.04	0.01	0.02	0.01	
ELEMENT												
WELD METAL												

2. TENSILE TEST OF ALL WELD METAL

YIELD STRENGTH at 0.2% OFFSET MPa	TENSILE STRENGTH MPa	ELONGATION GL=5D(%)
525	600	28

3. CHARPY IMPACT TEST OF ALL WELD METAL

TESTING TEMPERATURE (°C)	ABSORBED ENERGY (J)			AVERAGE
	EACH			
-40	124	123	132	126

4. WELDING CONDITIONS FOR THE TESTING

TYPE OF CURRENT	DC+	SHIELDING GAS	80%Ar+20%CO2
WELDING CURRENT	270 (A)	ARC VOLTAGE	31.0 (V)

5. REMARKS

According to GofQ DW-A55E R1

WE HEREBY CERTIFY THAT THE TEST RESULTS OF THE ABOVE WELDING MATERIAL ARE CORRECT



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QA Manager