



**Inspection Certificate
EN 10204 Type 3.1**

Delivery note No:

Customer:

Order No:

Quantity delivered:

Part No: 95761012
Batch No: N31071

Product: Cromacore DW 329A 1,2 15KG WBS
Data Sheet rev.: 13

Specification

EN ISO 17633-A:T 22 9 3 N L R M/C 3
AWS A5.22:E2209 T0-4/-1

All-weld metal chemical composition, wt.%

C	Si	Mn	P	S	Cr	Ni	Co	Mo	Cu	V
0,025	0,660	1,100	0,021	0,004	22,830	9,070	-	3,460	0,070	0,060
Nb	N	Al	Ti	W	Fe	Mg	Zn	Be	FN	
0,010	0,140	-	-	-	-	-	-	-	-	

Shielding gas: M21, Ar + 20% CO2

Mechanical properties - All-weld metal.

Yield Strength MPa	Tensile Strength MPa	Elongation A5%	Impact value average J	Test temp. °C
637	821	30	44	-20

We hereby certify that the material described above has been tested and complies with the terms of the order contract.

Approved by Karin Ivarsson, QC-manager at ITW Welding AB
Date: 2023-09-15

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