



**Inspection Certificate**  
**EN 10204 Type 3.1 / 2.2 (Mechanical)**

Delivery note No:

80241666

Customer:

Lundqvist Maskin & Verktyg AB  
Finspångsgatan 38  
SE-163 53 Spånga

Order No:

741218

Quantity delivered:

8 480,00 KG

WZ22S/74292004/243704/80241666-70

Part No: 74292004

Product: Cromarod 308LP 2,0x300 mm

Batch No: 243704

Data Sheet rev.: 11

**Specification**

EN ISO 3581-A:E 19 9 L R 11

AWS A5.4:E 308L-17

**All-weld metal chemical composition, wt.%**

C	Si	Mn	P	S	Cr	Ni	Co	Mo	Cu	V
0,024	0,710	0,580	0,021	0,011	19,367	9,439	-	0,085	0,060	0,040
Nb	N	Al	Ti	W	Fe	Mg	Zn	Be	FN	
0,018	0,095	-	-	-	-	-	-	-	3	

FN = Ferrite number, measured with feritscope MP-3

**Mechanical properties - All-weld metal.**

Yield Strength MPa	Tensile Strength MPa	Elongation A5%	Impact value average J	Test temp. °C
450	580	40	50	-60

We hereby certify that the material described above has been tested and complies with the terms of the order contract.

*Approved by Yad Lundbäck, Quality Manager at ITW Welding AB*

Date: 2024-09-16

This document was generated electronically and is valid without signature

ITW Welding AB

Järntrådvägen 2 SE-433 30 Partille,  
Sweden

www.elgawelding.com

An *ITW* Company

Phone +46 (0)31 726 46 00

sales.se@itwwelding.com