



Inspection Certificate
EN 10204 Type 3.1 / 2.2 (Mechanical)

Delivery note No:

80189167

Customer:

Österbergs Industrihandel AB
Brisgatan 1
SE-65221 Karlstad

Order No:

693015

Quantity delivered:

27,00 KG

WZ22S/74393200/230909/80189167-20

Part No: 74393200

Product: CROMAROD 309L 3,2x350 mm

Batch No: 230909

Data Sheet rev.: 24

Specification

EN ISO 3581-A:E 23 12 L R 12

AWS A5.4:E 309L-17

All-weld metal chemical composition, wt.%

C	Si	Mn	P	S	Cr	Ni	Co	Mo	Cu	V
0,021	0,931	0,830	0,019	0,019	22,754	12,989	0,036	0,064	0,030	0,050
Nb	N	Al	Ti	W	Fe	Mg	Zn	Be	FN	
0,019	0,056	-	-	-	-	-	-	-	10	

FN = Ferrite number, measured with feritscope MP-3

Mechanical properties - All-weld metal.

Yield Strength MPa	Tensile Strength MPa	Elongation A5%	Impact value average J	Test temp. °C
470	560	34	48	-20

We hereby certify that the material described above has been tested and complies with the terms of the order contract.

Approved by Karin Ivarsson, QC-manager at ITW Welding AB

Date: 2023-03-07

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