



Inspection Certificate EN 10204 Type 3.1 / 2.2 (Mechanical)

Delivery note No:

80185607

Customer:

Österbergs Industrihandel AB
Brigatan 1
SE-65221 Karlstad

Order No:

690376

Quantity delivered:

135,00 KG

WZ22S/74433204/230508/80185607-80

Part No: 74433204

Product: Cromarod 316LP 3,2x350 mm

Batch No: 230508

Data Sheet rev.: 27

Specification

EN ISO 3581-A:E 19 12 3 L R 11

AWS A5.4:E 316L-17

All-weld metal chemical composition, wt.%

C	Si	Mn	P	S	Cr	Ni	Co	Mo	Cu	V
0,015	0,785	0,770	0,017	0,004	18,374	12,125	-	2,691	0,050	0,050
Nb	N	Al	Ti	W	Fe	Mg	Zn	Be	FN	
0,021	0,037	-	-	-	-	-	-	-	7	

FN = Ferrite number, measured with feritscope MP-3

Mechanical properties - All-weld metal.

Yield Strength MPa	Tensile Strength MPa	Elongation A5%	Impact value average J	Test temp. °C
480	580	32	60	+20

We hereby certify that the material described above has been tested and complies with the terms of the order contract.

Approved by Karin Ivarsson, QC-manager at ITW Welding AB

Date: 2023-02-08

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