



**Inspection Certificate**  
**EN 10204 Type 3.1 / 2.2 (Mechanical)**

Delivery note No: 80148262  
Order No: 665722

Customer: Österbergs Industrihandel AB  
Brisgatan 1  
SE-65221 Karlstad  
Quantity delivered: 54,00 KG

Part No: 72044000 Product: Maxeta 11 4,0x450 mm  
Batch No: 220822 Data Sheet rev.: 19

Specification  
EN ISO 2560-A:E 42 0 RR 73  
AWS A5.1:E 7024

**All-weld metal chemical composition, wt.%**

C	Si	Mn	P	S	Cr	Ni	Co	Mo	Cu	V
0,073	0,469	0,747	0,018	0,010	0,022	0,024	-	0,003	0,012	-
Nb	N	Al	Ti	W	Fe	Mg	Zn	Be	FN	
-	-	-	-	-	-	-	-	-	-	

**Mechanical properties - All-weld metal.**

Yield Strength MPa	Tensile Strength MPa	Elongation A5%	Impact value average J	Test temp. °C
500	580	24	50	+/-0

We hereby certify that the material described above has been tested and complies with the terms of the order contract.

Approved by Karin Ivarsson, QC-manager at ITW Welding AB  
Date: 2022-02-25

This document was generated electronically and is valid without signature