



**Inspection Certificate**  
**EN 10204 Type 3.1 / 2.2 (Mechanical)**

Delivery note No: 80135195  
Order No: 657275

Customer: Österbergs Industrihandel AB  
Brisgatan 1  
SE-65221 Karlstad  
Quantity delivered: 45,00 KG

Part No: 74303200      Product: Cromarod 308L 3,2x350 mm  
Batch No: 214006      Data Sheet rev.: 24

Specification  
EN ISO 3581-A:E 19 9 L R 12  
AWS A5.4:E 308L-17  
ASME SFA 5.4

**All-weld metal chemical composition, wt.%**

C	Si	Mn	P	S	Cr	Ni	Co	Mo	Cu	V
0,015	0,782	0,620	0,014	0,012	19,704	10,039	0,068	0,007	0,030	0,050
Nb	N	Al	Ti	W	Fe	Mg	Zn	Be	FN	
0,019	0,046	-	-	-	-	-	-	-	6	

FN = Ferrite number, measured with feritscope MP-3

**Mechanical properties - All-weld metal.**

Yield Strength MPa	Tensile Strength MPa	Elongation A5%	Impact value average J	Test temp. °C
450	580	39	60	-20

We hereby certify that the material described above has been tested and complies with the terms of the order contract.

Date: 2021-10-12

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