



**Inspection Certificate
EN 10204 Type 3.1 / 2.2 (Mechanical)**

Delivery note No: 80074359

Customer: Österbergs Industrihandel AB
Brisgatan 1
SE-65221 Karlstad

Order No: 617675

Quantity delivered: 21,00 KG

Part No: 74433200 Product: Cromarod 316LP 3,2x350 mm
Batch No: 202705 Data Sheet rev.: 27

Specification
EN ISO 3581-A:E 19 12 3 L R 11
AWS A5.4:E 316L-17

All-weld metal chemical composition, wt.%

C	Si	Mn	P	S	Cr	Ni	Co	Mo	Cu	V
0,018	0,692	0,730	0,019	0,004	18,200	12,140	-	2,647	0,060	0,050
Nb	N	Al	Ti	W	Fe	Mg	Zn	Be	FN	
0,019	0,047	0,000	0,006	-	-	-	-	-	5	

FN = Ferrite number, measured with feritscope MP-3

Mechanical properties - All-weld metal.

Yield Strength MPa	Tensile Strength MPa	Elongation A5%	Impact value average J	Test temp. °C
480	580	32	60	+20

We hereby certify that the material described above has been tested and complies with the terms of the order contract.

Date: 2020-07-06

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