

ÖSTERBERGS INDUSTRIHANDEL AB

Inspection certificate 3.1

BOX 5240
65005 KARLSTAD
Swedenas per : EN 10204
No. : 2022-2041322043-20-996712-014
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PO no.	662033	of	07.04.2022
Order no.	1041089083		
Delivery note/pos./split	2041322043/000000/000020	of	23.05.2022
Product	Tubular cored electrode		
Trade name	diamondspark 54 MC		
Standard designation	EN ISO 17632-A: T46 6 M M21 1 H5/T42 5 M C1 1 H5 AWS A5.18 / SFA-5.18: E70C-6M-H4		
Dimension	1,2 mm		261089
Serial no.	996712		44445
Quantity	1792,0 KG		CU04190F 0015

Chemical composition in % of the weld metal

C	Si	Mn	P	S	Cr	Mo	Ni	V	Cu	Al	Nb			
0,09	0,84	1,38	0,009	0,010	0,02	< 0,01	0,02	< 0,01	0,11	< 0,1	< 0,01			

Mechanical properties

EN 10204 - 2.2

Tensile test							
T	ReL / Rp 0,2 MPa	Rp 1,0 MPa	Rm MPa	A (Lo = 5d) %	Z %	WBH PWHT	Remarks
20°C	≥ 460		550 - 660	≥ 20			
Impact test							
T	Impact energy KV / J	Average KV / J	Lateral expansion mm	Shear fracture %	WBH PWHT	Remarks	
-60°C	≥ 47						

Town
AvestaDate
24.05.2022

This certificate was issued by DP-equipment and does not require signature.

Authorized representative
Lars-Åke Bylund