

ÖSTERBERGS INDUSTRIHANDEL AB

Test Report 2.2

BOX 5240
 65005 KARLSTAD
 Sweden

as per : EN 10204
 No. : 2024-2041325740-10-749802290-003
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PO no.	716281	of	21.02.2024
Order no.	1041092383		
Delivery note/pos./split	2041325740/000000/000010	of	22.02.2024
Product	GMAW wire electrode		
Trade name	UTP A 34 N		
Standard designation	EN ISO 24373 - S Cu 6338 (CuMn13Al8Fe3Ni2) AWS A5.7: ER CuMnNiAl		
Dimension	1,6 mm		261089
Heat no.	749802290		74980
Quantity	90,0 KG		3K63380G 0045

Chemical composition in % of the product

Si	Mn	Ni	Cu	Al	Fe	Pb	Zn						
< 0,01	13,0	2,5	REST	7,5	2,5	< 0,01	< 0,01						

Mechanical properties

Tensile test							
T	ReL / Rp 0,2 MPa	Rp 1,0 MPa	Rm MPa	A (Lo = 5d) %	Z %	WBH PWHT	Remarks
20°C	≥ 400		≥ 650	≥ 15			
Impact test							
T	Impact energy KV / J	Average KV / J	Lateral expansion mm	Shear fracture %	WBH PWHT	Remarks	

Town
 Avesta

Date
 27.02.2024

This certificate was issued by DP-equipment and does not require signature.

Authorized representative
 Lidstroem