

ÖSTERBERGS INDUSTRIHANDEL AB

## Inspection certificate 3.1

BOX 5240  
65005 KARLSTAD  
Swedenas per : EN 10204  
No. : 2023-2041325378-10-4327250-014  
Rev. 0 Page 1 of 1

PO no.	710875	of	14.12.2023
Order no.	1041092079		
Delivery note/pos./split	2041325378/000000/000010	of	18.12.2023
Product	covered electrode		
Trade name	<b>WEARstick Tool 45 (UTP 73 G 3)</b>		
Standard designation	EN 14700 - E Fe3 DIN 8555 - E 3-UM-45-T		
Dimension	4,0 x 400 mm		261089
Serial no.	4327250		14927
Quantity	22,0 KG		4V1E03CE 0045

## Chemical composition in % of the weld metal

C	Si	Mn	Cr	Mo	Ni	W	Co	Fe						
0,2	0,64	1,2	4,8	4,2	< 0,1	< 0,1	0,11	REST						

## Mechanical properties

EN 10204 - 2.2

Tensile test							
T	ReL / Rp 0,2 MPa	Rp 1,0 MPa	Rm MPa	A (Lo = 5d) %	Z %	WBH PWHT	Remarks
Impact test							
T	Impact energy KV / J	Average KV / J	Lateral expansion mm	Shear fracture %	WBH PWHT	Remarks	

Town  
AvestaDate  
18.12.2023

This certificate was issued by DP-equipment and does not require signature.

Authorized representative  
Lidstroem