

ÖSTERBERGS INDUSTRIHANDEL AB

Inspection certificate 3.1

BOX 5240
 65005 KARLSTAD
 Sweden

as per : EN 10204
 No. : 2024-2041327089-10-4328465-014
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PO no.	0000723288/734226	of	19.09.2024
Order no.	1041093367		
Delivery note/pos./split	2041327089/000000/000010	of	20.09.2024
Product	covered electrode		
Trade name	WEARstick Tool 45 (UTP 73 G 3)		
Standard designation	EN 14700 - E Fe3 DIN 8555 - E 3-UM-45-T		
Dimension	3,2 x 350 mm		261089
Serial no.	4328465		14926
Quantity	19,2 KG		4V1E03CE 0045

Chemical composition in % of the weld metal

C	Si	Mn	Cr	Mo	Ni	W	Co	Fe						
0,2	0,56	1,0	5,0	4,2	0,3	< 0,1	0,15	REST						

Mechanical properties

EN 10204 - 2.2

Tensile test							
T	ReL / Rp 0,2 MPa	Rp 1,0 MPa	Rm MPa	A (Lo = 5d) %	Z %	WBH PWHT	Remarks
Impact test							
T	Impact energy KV / J	Average KV / J	Lateral expansion mm	Shear fracture %	WBH PWHT	Remarks	

Town
Avesta

Date
20.09.2024

This certificate was issued by DP-equipment and does not require signature.

Authorized representative
Lidstroem