

ÖSTERBERGS INDUSTRIHANDEL AB

Inspection certificate 3.1

BOX 5240
 65005 KARLSTAD
 Sweden

as per : EN 10204
 No. : 2023-2041325151-10-4327268-014
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PO no.	707836	of	09.11.2023
Order no.	1041091890		
Delivery note/pos./split	2041325151/000000/000010	of	09.11.2023
Product	covered electrode		
Trade name	WEARstick Tool 55 (UTP 73 G 2)		
Standard designation	EN 14700 - E Fe8 DIN 8555 - E 3-UM-55-ST		
Dimension	3,2 x 350 mm		261089
Serial no.	4327268		14924
Quantity	19,2 KG		4V1E03BE 0045

Chemical composition in % of the weld metal

C	Si	Mn	Cr	Mo	Ni	W	Co	Fe						
0,4	0,70	1,2	6,9	2,3	< 0,1	< 0,1	0,02	REST						

Mechanical properties EN 10204 - 2.2

Impact test						
T	Impact energy KV / J	Average KV / J	Lateral expansion mm	Shear fracture %	WBH PWHT	Remarks

T	average HRC				
20°C	52 - 57				

Town Avesta Date 09.11.2023 This certificate was issued by DP-equipment and does not require signature.

Authorized representative Lidstroem