

ÖSTERBERGS INDUSTRIHANDEL AB

Inspection certificate 3.1BOX 5240
65005 KARLSTAD
Swedenas per : EN 10204
No. : 2022-2041323119-10-4326369-014
Rev. 0 Page 1 of 1

PO no.	677940	of	03.11.2022
Order no.	1041090110		
Delivery note/pos./split	2041323119/000000/000010	of	03.11.2022
Product	covered electrode		
Trade name	UTP 73 G3		
Standard designation	EN 14700 - E Fe3 DIN 8555 - E 3-UM-45-T		
Dimension	3,2 x 350 mm		261089
Serial no.	4326369		14926
Quantity	19,2 KG		4V1E03CE 0045

Chemical composition in % of the weld metal

C	Si	Mn	Cr	Mo	Ni	W	Co	Fe						
0,2	0,68	1,1	5,0	4,3	0,3	< 0,1	0,12	REST						

Mechanical properties**EN 10204 - 2.2**

Tensile test							
T	ReL / Rp 0,2 MPa	Rp 1,0 MPa	Rm MPa	A (Lo = 5d) %	Z %	WBH PWHT	Remarks
Impact test							
T	Impact energy KV / J	Average KV / J	Lateral expansion mm	Shear fracture %	WBH PWHT	Remarks	

Town
AvestaDate
04.11.2022

This certificate was issued by DP-equipment and does not require signature.

Authorized representative
Lars-Åke Bylund