

ÖSTERBERGS INDUSTRIHANDEL AB

Inspection certificate 3.1BOX 5240
65005 KARLSTAD
Swedenas per : EN 10204
No. : 2022-2041322107-10-4326040-014
Rev. 0 Page 1 of 1

| | | | |
|--------------------------|--|----|------------------|
| PO no. | 666233 | of | 30.05.2022 |
| Order no. | 1041089364 | | |
| Delivery note/pos./split | 2041322107/000000/000010 | of | 30.05.2022 |
| Product | covered electrode | | |
| Trade name | UTP 73 G3 | | |
| Standard designation | EN 14700 - E Fe3 DIN 8555 - E 3-UM-45-T | | |
| Dimension | 3,2 x 350 mm | | 261089 |
| Serial no. | 4326040 | | 14926 |
| Quantity | 4,8 KG | | 4V1E03CE 0045 |

Chemical composition in % of the weld metal

| C | Si | Mn | Cr | Mo | Ni | W | Co | Fe | | | | | | |
|-----|------|-----|-----|-----|-----|-------|------|------|--|--|--|--|--|--|
| 0,2 | 0,61 | 1,1 | 4,9 | 4,2 | 0,3 | < 0,1 | 0,14 | REST | | | | | | |

Mechanical properties**EN 10204 - 2.2**

| Tensile test | | | | | | | |
|--------------|-------------------------|-------------------|-------------------------|---------------------|-------------|-------------|---------|
| T | ReL / Rp 0,2 MPa | Rp 1,0 MPa | Rm MPa | A (Lo = 5d) % | Z % | WBH PWHT | Remarks |
| | | | | | | | |
| Impact test | | | | | | | |
| T | Impact energy KV / J | Average KV / J | Lateral expansion mm | Shear fracture % | WBH PWHT | Remarks | |
| | | | | | | | |

Town
AvestaDate
30.05.2022

This certificate was issued by DP-equipment and does not require signature.

Authorized representative
Lars-Åke Bylund