

ÖSTERBERGS INDUSTRIHANDEL AB

Inspection certificate 3.1

BOX 5240
 65005 KARLSTAD
 Sweden

as per : EN 10204
 No. : 2024-2041326097-30-4325559-014
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PO no.	0000686420/720707	of	11.04.2024
Order no.	1041092639		
Delivery note/pos./split	2041326097/000000/000030	of	11.04.2024
Product	covered electrode		
Trade name	UTP 65 D		
Standard designation	EN ISO 3581-A - E Z 29 9 R 12		
Dimension	4,0 x 350 mm		261089
Serial no.	4325559		16198
Quantity	20,0 KG		455Z717E 0045

Chemical composition in % of the weld metal

C	Si	Mn	P	S	Cr	Mo	Ni	Cu						
0,09	1,1	0,7	0,026	0,010	29,12	0,24	9,93	0,09						

Mechanical properties

EN 10204 - 2.2

Tensile test							
T	ReL / Rp 0,2 MPa	Rp 1,0 MPa	Rm MPa	A (Lo = 5d) %	Z %	WBH PWHT	Remarks
20°C	≥ 450		≥ 650	≥ 15			
Impact test							
T	Impact energy KV / J	Average KV / J	Lateral expansion mm	Shear fracture %	WBH PWHT	Remarks	

Town
 Avesta

Date
 12.04.2024

This certificate was issued by DP-equipment and does not require signature.

Authorized representative
 Lidstroem