

ÖSTERBERGS INDUSTRIHANDEL AB

Inspection certificate 3.1

BOX 5240
 65005 KARLSTAD
 Sweden

as per : EN 10204
 No. : 2024-2041326756-10-4110785-014
 Rev. 0 Page 1 of 1

PO no.	1405283	of	19.07.2024
Order no.	1041093128		
Delivery note/pos./split	2041326756/000000/000010	of	22.07.2024
Product	covered electrode		
Trade name	UTP 65 D		
Standard designation	EN ISO 3581-A - E Z 29 9 R 12		
Dimension	3,2 x 350 mm		261089
Serial no.	4110785		16197
Quantity	18,8 KG		435Z717E 0045

Chemical composition in % of the weld metal

C	Si	Mn	P	S	Cr	Mo	Ni	Cu						
0,10	1,2	0,7	0,028	0,015	29,04	0,28	10,40	0,09						

Mechanical properties EN 10204 - 2.2

Tensile test							
T	ReL / Rp 0,2 MPa	Rp 1,0 MPa	Rm MPa	A (Lo = 5d) %	Z %	WBH PWHT	Remarks
20°C	≥ 450		≥ 650	≥ 15			
Impact test							
T	Impact energy KV / J	Average KV / J	Lateral expansion mm	Shear fracture %	WBH PWHT	Remarks	

Town
Avesta

Date
22.07.2024

This certificate was issued by DP-equipment and does not require signature.

Authorized representative
Lidstroem