

ÖSTERBERGS INDUSTRIHANDEL AB

**Inspection certificate 3.1**

BOX 5240  
 65005 KARLSTAD  
 Sweden

as per : EN 10204  
 No. : 2024-2041326097-20-4110742-014  
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PO no.	0000686420/720707	of	11.04.2024
Order no.	1041092639		
Delivery note/pos./split	2041326097/000000/000020	of	11.04.2024
Product	covered electrode		
Trade name	<b>UTP 65 D</b>		
Standard designation	EN ISO 3581-A - E Z 29 9 R 12		
Dimension	3,2 x 350 mm		261089
Serial no.	4110742		16197
Quantity	18,8 KG		455Z717E 0045

**Chemical composition in % of the weld metal**

C	Si	Mn	P	S	Cr	Mo	Ni	Cu						
0,09	1,1	0,6	0,029	0,012	28,68	0,28	10,39	0,05						

**Mechanical properties**

**EN 10204 - 2.2**

Tensile test							
T	ReL / Rp 0,2 MPa	Rp 1,0 MPa	Rm MPa	A (Lo = 5d) %	Z %	WBH PWHT	Remarks
20°C	≥ 450		≥ 650	≥ 15			
Impact test							
T	Impact energy KV / J	Average KV / J	Lateral expansion mm	Shear fracture %	WBH PWHT	Remarks	

Town  
 Avesta

Date  
 12.04.2024

This certificate was issued by DP-equipment and does not require signature.

Authorized representative  
 Lidstroem