

ÖSTERBERGS INDUSTRIHANDEL AB

**Inspection certificate 3.1**

BOX 5240  
 65005 KARLSTAD  
 Sweden

as per : EN 10204  
 No. : 2024-2041326097-10-4110721-014  
 Rev. 0 Page 1 of 1

PO no.	0000686420/720707	of	11.04.2024
Order no.	1041092639		
Delivery note/pos./split	2041326097/000000/000010	of	11.04.2024
Product	covered electrode		
Trade name	<b>UTP 65 D</b>		
Standard designation	EN ISO 3581-A - E Z 29 9 R 12		
Dimension	2,5 x 250 mm		261089
Serial no.	4110721		15793
Quantity	27,2 KG		455Z717E 0045

**Chemical composition in % of the weld metal**

C	Si	Mn	P	S	Cr	Mo	Ni	Cu						
0,09	1,2	0,7	0,024	0,017	29,06	0,29	10,32	0,09						

**Mechanical properties**

**EN 10204 - 2.2**

Tensile test							
T	ReL / Rp 0,2 MPa	Rp 1,0 MPa	Rm MPa	A (Lo = 5d) %	Z %	WBH PWHT	Remarks
20°C	≥ 450		≥ 650	≥ 15			
Impact test							
T	Impact energy KV / J	Average KV / J	Lateral expansion mm	Shear fracture %	WBH PWHT	Remarks	

Town  
 Avesta

Date  
 12.04.2024

This certificate was issued by DP-equipment and does not require signature.

Authorized representative  
 Lidstroem