

ÖSTERBERGS INDUSTRIHANDEL AB

Inspection certificate 3.1

BOX 5240
 65005 KARLSTAD
 Sweden

as per : EN 10204
 No. : 2023-2041325026-10-4110456-014
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PO no.	0000643630/705602	of	16.10.2023
Order no.	1041091762		
Delivery note/pos./split	2041325026/000000/000010	of	19.10.2023
Product	covered electrode		
Trade name	UTP 65 D		
Standard designation	EN ISO 3581-A - E Z 29 9 R 12		
Dimension	2,5 x 250 mm		261089
Serial no.	4110456		15793
Quantity	13,6 KG		4S5Z717E 0045

Chemical composition in % of the weld metal

C	Si	Mn	P	S	Cr	Mo	Ni	Cu						
0,09	1,4	0,7	0,031	0,013	28,99	0,26	10,19	0,11						

Mechanical properties

EN 10204 - 2.2

Tensile test							
T	ReL / Rp 0,2 MPa	Rp 1,0 MPa	Rm MPa	A (Lo = 5d) %	Z %	WBH PWHT	Remarks
20°C	≥ 450		≥ 650	≥ 15			
Impact test							
T	Impact energy KV / J	Average KV / J	Lateral expansion mm	Shear fracture %	WBH PWHT	Remarks	

Town
 Avesta

Date
 20.10.2023

This certificate was issued by DP-equipment and does not require signature.

Authorized representative
 Lidstroem