

ÖSTERBERGS INDUSTRIHANDEL AB

Test Report 2.2BOX 5240
65005 KARLSTAD
Swedenas per : EN 10204
No. : 2023-2041324965-10-4110403-003
Rev. 0 Page 1 of 1

PO no.	704606	of	04.10.2023
Order no.	1041091693		
Delivery note/pos./split	2041324965/000000/000010	of	12.10.2023
Product	covered electrode		
Trade name	UTP 85 FN		
Standard designation	EN ISO 1071 - E C NiFe-1 3 AWS A5.15: E NiFe-CI		
Dimension	2,5 x 300 mm		261089
Serial no.	4110403		14898
Quantity	13,8 KG		4G21470E 0045

Chemical composition in % of the weld metal

C	Si	Mn	P	S	Ni	Cu	Al	Fe						
1,2	0,8	0,3	< 0,01	< 0,01	53,0	< 0,1	0,5	REST						

Mechanical properties

Tensile test							
T	ReL / Rp 0,2 MPa	Rp 1,0 MPa	Rm MPa	A (Lo = 5d) %	Z %	WBH PWHT	Remarks
20°C	≥ 290		≥ 500	≥ 10			

Town
AvestaDate
12.10.2023

This certificate was issued by DP-equipment and does not require signature.

Authorized representative
Lidstroem