

ÖSTERBERGS INDUSTRIHANDEL AB

**Inspection certificate 3.1**BOX 5240  
65005 KARLSTAD  
Swedenas per : EN 10204  
No. : 2022-2041322307-20-4110352-014  
Rev. 0 Page 1 of 1

PO no.	0000548850/667743	of	16.06.2022
Order no.	1041089473		
Delivery note/pos./split	2041322307/000000/000020	of	23.06.2022
Product	covered electrode		
Trade name	<b>UTP 614 Kb</b>		
Standard designation	EN ISO 2560-A - E 42 3 B 32 H10 AWS A5.1: E 7018		
Dimension	4,0 x 450 mm		261089
Serial no.	4110352		78532
Quantity	42,4 KG		4U63D88E 0045

**Chemical composition in % of the weld metal**

C	Si	Mn	P	S	Cr	Mo	Ni	V	Cu	Nb				
0,06	0,54	0,76	0,011	0,008	0,04	< 0,01	0,02	< 0,01	0,02	< 0,01				

**Mechanical properties****EN 10204 - 2.2**

Tensile test							
T	ReL / Rp 0,2 MPa	Rp 1,0 MPa	Rm MPa	A (Lo = 5d) %	Z %	WBH PWHT	Remarks
20°C	420		510	22			
Impact test							
T	Impact energy KV / J	Average KV / J	Lateral expansion mm	Shear fracture %	WBH PWHT	Remarks	
-30°C	≥ 47						

Town  
AvestaDate  
23.06.2022

This certificate was issued by DP-equipment and does not require signature.

Authorized representative  
Lars-Åke Bylund