

ÖSTERBERGS INDUSTRIHANDEL AB

Inspection certificate 3.1BOX 5240
65005 KARLSTAD
Swedenas per : EN 10204
No. : 2022-2041321754-30-4110274-014
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PO no.	662643	of	20.04.2022
Order no.	1041089143		
Delivery note/pos./split	2041321754/000000/000030	of	21.04.2022
Product	covered electrode		
Trade name	UTP 85 FN		
Standard designation	EN ISO 1071 - E C NiFe-1 3 AWS A5.15: E NiFe-CI		
Dimension	2,5 x 300 mm		261089
Serial no.	4110274		14898
Quantity	18,4 KG		4G21470E 0045

Chemical composition in % of the weld metal

C	Si	Mn	P	S	Ni	Cu	Al	Fe						
1,2	1,0	0,3	< 0,01	< 0,01	51,2	< 0,1	0,5	REST						

Mechanical properties**EN 10204 - 2.2**

Tensile test							
T	ReL / Rp 0,2 MPa	Rp 1,0 MPa	Rm MPa	A (Lo = 5d) %	Z %	WBH PWHT	Remarks
20°C	≥ 290		≥ 500	≥ 10			
Impact test							
T	Impact energy KV / J	Average KV / J	Lateral expansion mm	Shear fracture %	WBH PWHT	Remarks	

Town
AvestaDate
21.04.2022

This certificate was issued by DP-equipment and does not require signature.

Authorized representative
Lars-Åke Bylund