

ÖSTERBERGS INDUSTRIHANDEL AB

**Inspection certificate 3.1**BOX 5240  
65005 KARLSTAD  
Swedenas per : EN 10204  
No. : 2024-2041327764-10-108108-014  
Rev. 0 Page 1 of 1

PO no.	0000728554/736487	of	10.10.2024
Order no.	1041093471		
Delivery note/pos./split	2041327764/000000/000010	of	19.12.2024
Product	gas welding rod		
Trade name	<b>BÖHLER DMO</b>		
Standard designation	EN ISO 20378 - O IV AWS A5.2: R60-G		
Dimension	3,2 x 1000 mm		261089
Heat no.	108108		35231
Quantity	200,0 KG		1C602000 0015

**Chemical composition in % of the product**

C	Si	Mn	P	S	Cr	Mo	Ni	V	Cu					
0,10	0,14	1,04	0,003	0,003	0,05	0,54	< 0,1	< 0,01	0,08					

**Mechanical properties****EN 10204 - 2.2**

Tensile test							
T	ReL / Rp 0,2 MPa	Rp 1,0 MPa	Rm MPa	A (Lo = 5d) %	Z %	WBH PWHT	Remarks
20°C	≥ 295		≥ 400	≥ 20			I1
Impact test							
T	Impact energy KV / J	Average KV / J	Lateral expansion mm	Shear fracture %	WBH PWHT	Remarks	
20°C	≥ 39					I1	

Town  
AvestaDate  
20.12.2024

This certificate was issued by DP-equipment and does not require signature.

Authorized representative  
Lidstroem