

ÖSTERBERGS INDUSTRIHANDEL AB

**Inspection certificate 3.1**

BOX 5240  
 65005 KARLSTAD  
 Sweden

as per : EN 10204

No. : 2024-2041326411-10-107622-014  
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PO no.	724882	of	27.05.2024
Order no.	1041092886		
Delivery note/pos./split	2041326411/000000/000010	of	27.05.2024
Product	GTAW rod/wire		
Trade name	<b>THERMANIT GE-316L SI</b>		
Standard designation	EN ISO 14343-A - W 19 12 3 L Si AWS A5.9: ER316LSi		
Dimension	1,6 x 1000 mm		261089
Heat no.	107622		70563
Quantity	40,0 KG		15B8A00W 0015

**Chemical composition in % of the product**

C	Si	Mn	P	S	Cr	Mo	Ni	Cu						
0,01	0,92	1,6	0,024	0,010	18,4	2,6	11,9	0,1						

**Mechanical properties**

EN 10204 - 2.2

<b>Tensile test</b>							
T	ReL / Rp 0,2 MPa	Rp 1,0 MPa	Rm MPa	A (Lo = 5d) %	Z %	WBH PWHT	Remarks
20°C	≥ 320		≥ 510	≥ 25			
<b>Impact test</b>							
T	Impact energy KV / J	Average KV / J	Lateral expansion mm	Shear fracture %	WBH PWHT	Remarks	
-196°C	≥ 32						
20°C	≥ 70						

WRC 92: 9 FN

Town  
Avesta

Date  
27.05.2024

This certificate was issued by DP-equipment and does not require signature.

Authorized representative  
Lidstroem