

ÖSTERBERGS INDUSTRIHANDEL AB

Inspection certificate 3.1

BOX 5240
65005 KARLSTAD
Swedenas per : EN 10204
No. : 2024-2041325679-90-107327-014
Rev. 0 Page 1 of 1

| | | | |
|--------------------------|---|----|------------------|
| PO no. | 715080 | of | 08.02.2024 |
| Order no. | 1041092299 | | |
| Delivery note/pos./split | 2041325679/000000/000090 | of | 12.02.2024 |
| Product | GMAW wire electrode | | |
| Trade name | Thermanit 309L Si | | |
| Standard designation | EN ISO 14343-A - G 23 12 L Si AWS A5.9: ER309LSi | | |
| Dimension | 1,0 mm | | 261089 |
| Heat no. | 107327 | | 72221 |
| Quantity | 30,0 KG | | 1SE7A00G 0015 |

Chemical composition in % of the product

| C | Si | Mn | P | S | Cr | Mo | Ni | Cu | | | | | | |
|------|-----|-----|-------|-------|------|-------|------|-------|--|--|--|--|--|--|
| 0,01 | 0,9 | 1,6 | 0,025 | 0,004 | 23,0 | < 0,1 | 13,3 | < 0,1 | | | | | | |

Mechanical properties

EN 10204 - 2.2

| Tensile test | | | | | | | |
|--------------|-------------------------|-------------------|-------------------------|---------------------|-------------|-------------|---------|
| T | ReL / Rp 0,2 MPa | Rp 1,0 MPa | Rm MPa | A (Lo = 5d) % | Z % | WBH PWHT | Remarks |
| 20°C | ≥ 320 | | ≥ 510 | ≥ 25 | | | |
| Impact test | | | | | | | |
| T | Impact energy KV / J | Average KV / J | Lateral expansion mm | Shear fracture % | WBH PWHT | Remarks | |
| 20°C | ≥ 32 | | | | | | |

WRC 92: 10 FN

Town
AvestaDate
13.02.2024

This certificate was issued by DP-equipment and does not require signature.

Authorized representative
Lidstroem