

ÖSTERBERGS INDUSTRIHANDEL AB

**Inspection certificate 3.1**

BOX 5240  
 65005 KARLSTAD  
 Sweden

as per : EN 10204  
 No. : 2024-2041325811-10-107295-014  
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PO no.	716612+716857	of	26.02.2024
Order no.	1041092402		
Delivery note/pos./split	2041325811/000000/000010	of	29.02.2024
Product	GTAW rod/wire		
Trade name	<b>Thermanit 22/09</b>		
Standard designation	EN ISO 14343-B - SS2209 EN ISO 14343-A - W 22 9 3 N L AWS A5.9: ER2209		
Dimension	3,2 x 1000 mm		261089
Heat no.	107295		80458
Quantity	20,0 KG		1SC1A10W 0015

**Chemical composition in % of the product**

C	Si	Mn	P	S	Cr	Mo	Ni	Cu	N					
0,02	0,4	1,5	0,019	0,001	23,1	3,2	8,6	< 0,1	0,18					

**Mechanical properties**

**EN 10204 - 2.2**

<b>Tensile test</b>							
T	ReL / Rp 0,2 MPa	Rp 1,0 MPa	Rm MPa	A (Lo = 5d) %	Z %	WBH PWHT	Remarks
20°C	≥ 600	≥ 650	≥ 720	≥ 25			
<b>Impact test</b>							
T	Impact energy KV / J	Average KV / J	Lateral expansion mm	Shear fracture %	WBH PWHT	Remarks	
20°C	≥ 100						

Town  
Avesta

Date  
01.03.2024

This certificate was issued by DP-equipment and does not require signature.

Authorized representative  
Lidstroem