

ÖSTERBERGS INDUSTRIHANDEL AB

Inspection certificate 3.1

BOX 5240
65005 KARLSTAD
Swedenas per : EN 10204
No. : 2022-2041321512-60-106364-014
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PO no.	660259	of	17.03.2022
Order no.	1041088971		
Delivery note/pos./split	2041321512/000000/000060	of	17.03.2022
Product	GMAW wire electrode		
Trade name	Thermanit 21/10 N		
Standard designation	EN ISO 14343-A - G 21 10 N		
Dimension	1,0 mm		261089
Heat no.	106364		81006
Quantity	30,0 KG		1SF6A00G 0015

Chemical composition in % of the product

C	Si	Mn	P	S	Cr	Mo	Ni	Cu	N	Ce				
0,07	1,7	0,5	0,020	0,002	20,9	< 0,1	10,0	< 0,1	0,15	0,04				

Mechanical properties

EN 10204 - 2.2

Tensile test							
T	ReL / Rp 0,2 MPa	Rp 1,0 MPa	Rm MPa	A (Lo = 5d) %	Z %	WBH PWHT	Remarks
20°C	≥ 350		≥ 550	≥ 30			

WRC 92: 2 FN

Town
AvestaDate
24.03.2022

This certificate was issued by DP-equipment and does not require signature.

Authorized representative
Lars-Åke Bylund