

ÖSTERBERGS INDUSTRIHANDEL AB

## Inspection certificate 3.1

BOX 5240  
65005 KARLSTAD  
Swedenas per : EN 10204  
No. : 2022-2041321016-40-106020-014  
Rev. 0 Page 1 of 1

PO no.	654917 + 655062	of	11.01.2022
Order no.	1041088549		
Delivery note/pos./split	2041321016/000000/000040	of	13.01.2022
Product	gas welding rod		
Trade name	<b>BÖHLER DMO</b>		
Standard designation	EN 12536: O IV AWS A5.2: R60-G		
Dimension	3,2 x 1000 mm		261089
Heat no.	106020		35231
Quantity	20,0 KG		1C602000 0015

## Chemical composition in % of the product

C	Si	Mn	P	S	Cr	Mo	Ni	V	Cu					
0,10	0,12	1,05	0,006	0,004	0,04	0,53	< 0,1	< 0,01	0,02					

## Mechanical properties

## EN 10204 - 2.2

Tensile test							
T	ReL / Rp 0,2 MPa	Rp 1,0 MPa	Rm MPa	A (Lo = 5d) %	Z %	WBH PWHT	Remarks
20°C	≥ 295		≥ 400	≥ 24			I1
Impact test							
T	Impact energy KV / J	Average KV / J	Lateral expansion mm	Shear fracture %	WBH PWHT	Remarks	
20°C	≥ 39					I1	

Town  
AvestaDate  
14.01.2022

This certificate was issued by DP-equipment and does not require signature.

Authorized representative  
Lars-Åke Bylund